



J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems

Fax: 613-632-2030

Attention: Sandra Nadeau

Fax From: Deanna Penner

EDMONTON
HEAD OFFICE
12122-68 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

TORONTO
6900 Kenway Drive
Mississauga ON L5T 2N3
Canada

CALGARY
2nd Floor 337-17 Avenue SW
Calgary AB T2S 0A5
Canada

VANCOUVER
13911 Bridgeport Road
Richmond BC V6V 1J8
Canada

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating {approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.)}
Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848,
101630226, 101630234, 101630275 & 101630283 &
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226,
101630234, 101630275 & 101630283
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely:
J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner
Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

②

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Bill No:

Dart Aerospace
270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Release Note No.

R92-30213

Ship Date

26-Sep-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Call: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	
21962	16-Sep-08	CDART100	Barney Bangs	
Customer PO Number		Ship Via	Packing Slip No.	
PO00007171		Pick-Up	30213	
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				
Lot No: BATCH0000000003	Qty: 12			

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



09/26/2008

Authorized Inspector

Date

PACKING SLIP

TULMAR

COPY

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
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Tel: 613-632-9577
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613-632-9577

Packing Slip No.

30213

Ship Date

26-Sep-08

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21962	16-Sep-08	CDART100	Barney Bangs	R92- 30213
Customer PO Number		Ship Via	PPD/COL	
PO00007171		Pick-Up		
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				
Material Certification Required (Customer Supplied Parts)				
8421-109 Dart Blade Fold Kit - Pad #10/ Drawing No: (Ref B67-43001-35 Rev B1) DWG Rev: A	9	EA	9	
Lot No: BATCH0000000004 Qty: 9				
8421-108 Dart Blade Fold Kit - Pad #9/ Drawing No: (Ref B67-43001-267 Rev B1) DWG Rev: NR	12	EA	12	<i>S 09/09/08</i>
Lot No: BATCH0000000003 Qty: 12				
8421-107 Dart Blade Fold Kit - Pad #8/ Drawing No: (Ref B67-43001-33 Rev B1) DWG Rev: NR	20	EA	20	
Lot No: BATCH0000000004 Qty: 20				
8421-104 Dart Blade Fold Kit - Pad #5/ Drawing No: (Ref B67-43001-173 Rev B1) DWG Rev: A	20	EA	20	
Lot No: BATCH0000000006 Qty: 20				
8421-103 Dart Blade Fold Kit - Pad #4/ Drawing No: (Ref B67-43001-181 Rev B1) DWG Rev: A	20	EA	20	
Lot No: BATCH0000000004 Qty: 20				

Jackie Stevens

DART AEROSPACE LTD	Work Order:	41378
Description: LOWER PAD ASS'Y	Part Number:	PB 674 3001-341
Inspection Dwg:	Rev: B1	Page 1 of 1

PB 674 3001 -341

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: HB	Audited by: O	Prototype Approval: 1
Date: 8-8-21	Date: 08/08/22	Date: 7

Rev	Date	Change	Revised by	Approved
A		New Issue P/O B67-43001-35	KJ/JLM	

RELEASED
Ref ID: U1-20

8 1 7 1 6 1 5 1 4 1 3 1 2 1 1

D

D

C

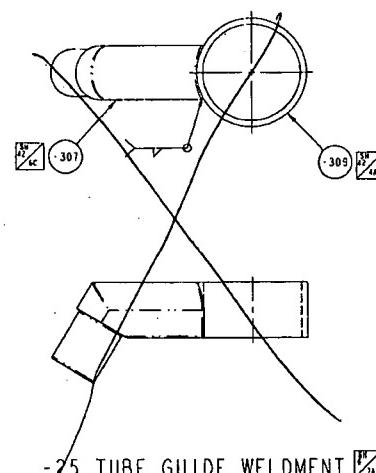
C

B

B

A

A



-25 TUBE GUIDE WELDMENT

SCALE 1.000

SUPERSEDED BY

03440-1 & 03440-3

SHOP COPY
RETURN TO
ENGINEER
UNCONTROLLED COPY
WITHOUT NOTICE
WORK ORDER
NO. 41328

LOCATE APPROX AS SHOWN
ASSURING 45 DEG MOVEMENT
OF -265 EA SIDE
OF VERTICAL.
PRIOR TO WELDING
(SEE -27 ASSY, SH4)

2 PL -337

2 PL -319

2 PL -313

CL SYM

.090 REF

18.00 REF

CL SYM

9.00 REF

CL SYM

18.00 REF

CL SYM

2 PL

CL SYM

1.80 REF

CL SYM

.35 REF

4 PL

CL SYM

3.34 REF

3.25 REF

2.50

CL SYM

2 PL

CL SYM

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:48 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOWER PAD ASSY

Job Number: 41378

Part Number: PB674300135

Job Number:



Seq. #: Machine Or Operation:

Description :

13.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per dwg B67-43001

✓ 08/09/15 (9)

14.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S. S. 08/09/15 (9)

15.0 PG

PURCHASING



7/08/7171

Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

C 08/09/16 (9)

16.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

P. 08/09/16 (9)

17.0 QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S. S. 08/09/16 (9)

18.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 510

AS 08/09/16 (9)

19.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

MF 08-09-30

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:48 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOWER PAD ASSY

Job Number: 41378

Part Number: PB674300135

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC

NC BRAKE



Comment: NC BRAKE

Bend as per Dwg B67-43001

SB 08/09/09

(7)

7.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP



(v9)

8.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



(9X)

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

m-h 08/09/10

9.0 POWDER COATING

POWDER COATING



(9X)

M102316

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

8-50

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

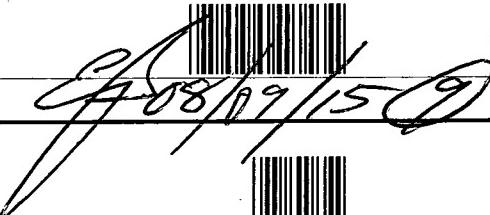
328°F

m-h

08/09/13

10.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

11.0 MS20426AD34

RIVET



126

Comment: Qty.: 14.0000 Each(s)/Unit Total: 112.0000 Each(s)

RIVET

batch:

M105978

f

12.0 MS21075L3

Nutplate



63

Comment: Qty.: 7.0000 Each(s)/Unit Total: 56.0000 Each(s)

Nutplate

batch:

M109068

(8/5/10) (9)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:48 PM
 User: Julie Lecocq

Process Sheet

TALMAR

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LOWER PAD ASSY			
Job Number	: 41378						
Estimate Number	: 13417						
P.O. Number	:			Part Number	: PB674300135		
This Issue	: 18/08/2008	S.O. No.	:	Drawing Number	: B6743001 P.40		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: / /		Type	Drawing Revision	: B1		
Previous Run	: 40068			Material	:		
Written By	:			Due Date	: 18/09/2008		
Checked & Approved By	: NO 08-8-18			Qty:	8 Um: Each		
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M2024T3S032	2024-T3 .032 sheet	
		Comment: Qty.: 0.4402 sf(s)/Unit Total : 3.5213 sf(s) 2024-T3 .032 sheet batch: 108595 HB 8-8-21	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001-341 Dwg Rev: B1 HB 8-8-21 Prog Rev: B1 (9) ***grain direction along 24.15" *** 2-Deburr if necessary HB 8-8-21	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		(HB 8-8-21)	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		S 08/08/08 (x2)	
		Comment: SECOND CHECK	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		E 08/08/08 (9)	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- counter sink rivet holes as per dwg	